

# TXP-10 - Tap Out Actuator





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The Tap Out Actuator TXP-10 is primarily used to control the flow of molten metal launder at the exit tap hole of a stationary furnace.

The TXP-10 can be mounted vertically with a special linkage arm system which has a stroke of 101 mm (4").

## **ADVANTAGES**

- Accurate control
- ✓ Robust design
- Easy installation
- Minimal maintenance
- High load capacity
- Flexible mounting options
- Available with two stroke lengths
- Terminal connection for parameter settings
- Ethernet protocol (optional)

#### Furnace tap out control with TXP-10 Tap Out

Actuator. The Precimeter TXP-10 actuator connected to the ProH and an MLC control panel form a system that accurately controls the molten metal level and flow out of the stationary furnace.



### **Technical Specifications**

Stroke range	32-254 mm (1.25"-10")	Operation signals:
Accuracy	±0.24 mm	Arm/rod position
Closing force	1000N	Calibration
Positioning	Stepper motor	Feedback signals:
Power requirement	24 VDC < 1A	Arm/pin position
Cooling	Compressed air (1/4" connection)	Internal Temp Outp
Interface	Serial communication	Ethernet Protocol

Operation signals:		
Arm/rod position	4-20mA (0-100%)	
Calibration	24 VDC	
Feedback signals:		
Arm/pin position	4-20mA (0-100%)	
Internal Temp Output	4-20mA (0-100°C)	
Ethernet Protocol	Optional (Profinet, Ethernet IP or Modbus TCP)	

TXP-10 includes one heavy duty connector with control box.